

Work Order ID 50866

July 23, 2009 9:21:47 AM



Page 1

Item ID: D3955-5

Revision ID: A

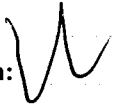
Item Name: Plate

Start Date: 7/23/2009 Start Qty: 2.00

Required Date: 7/23/2009 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3955

A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3955

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

1B 9-7-03

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

1B 9-7-03

Work Order ID 50866

July 23, 2009 9:21:47 AM



Page 2

Item ID: D3955-5

Accept



Setup Start



Revision ID: A

Stop



Item Name: Plate

Start Date: 7/23/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 7/23/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

6

0

0507.23

0622 lbs 5/17/23

130

Identify as per dwg & Stock Location: SHIP

0.00



Packaging

Memo

0.00

Packaging

6

09/7/23

1346

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/24

MF 09-07-23

Picklist Print

July 23, 2009 9:21:46 AM

Work Order ID: 50866

Parent Item: D3955-5RevA

Parent Item Name: Plate

Comments:

Start Date: 7/23/2009

Required Date: 7/23/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S16GA		Purchased	No				sf	105.5511	0.7463			



304/316 Sheet .063

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT	105.5510527	
106860	17	
111323	-9.79	
111924	98.3410527	

6

111924 B 9-7-23

DART AEROSPACE LTD	Work Order:	50866
Description: PLATE	Part Number:	D3955-5
Inspection Dwg: D3955-5 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

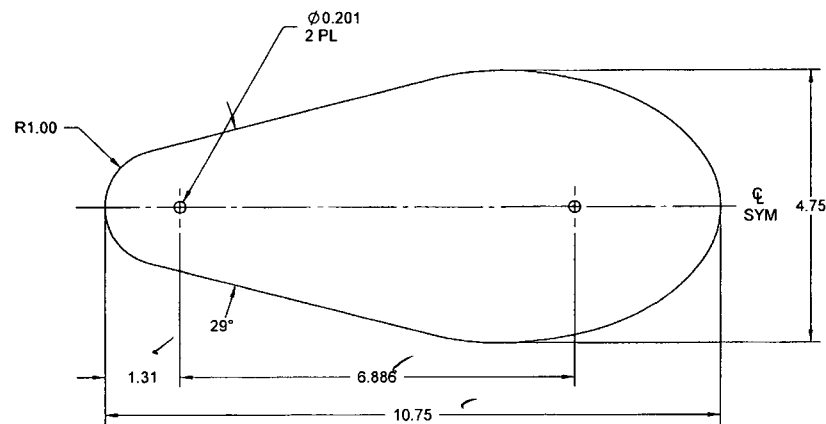
[illegible]

Measured by: <u>LB</u>	Audited by: <u>[Signature]</u>	Prototype Approval:
Date: <u>9-7-23</u>	Date: <u>10-5-23</u>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



617



Handwritten note: *also 58866*

D3955-X PLATE

General Table			
P/N	T (in)	T (GA)	WEIGHT (lbs)
D3955-5	0.060	16	0.64
D3955-7	0.120	11	1.28

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, T (GA) THICK (REF. DART SPEC. M304S'T'GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3955-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: SEE TABLE

RELEASED
6/16/22 MDD

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3955	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE TUNING KIT	NTS
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